

**32.17** A run-around loop used for energy recovery pre-heats  $20,000 \frac{lb}{hr}$  of  $20^\circ F$  outside air.  $150,000 \frac{Btu}{hr}$  of heat is extracted from the same amount of exhaust air which is initially at  $80^\circ F$ . The loop uses  $10gpm$  of water as the heat exchange medium. Neglecting losses and pumping energy, what is the temperature range of the water in the loop?

- A.  $30^\circ F - 65^\circ F$
- B.  $30^\circ F - 70^\circ F$
- C.  $35^\circ F - 65^\circ F$
- D.  $35^\circ F - 70^\circ F$

Sketch the system. The run around loop is essentially a pair of coils and a pump connected by piping to move heat from one stream to another. Consider the  $20^\circ F$  entering outside air as State 1, the supply air after pre-heating as State 2, the  $80^\circ F$  leaving air as State 3, and the exhaust air after supplying heat to the run around loop as State 4.

$$OA_1 \longrightarrow coil_A \longrightarrow SA_2$$

$$EA_4 \longleftarrow coil_B \longleftarrow LA_3$$

The mass flow rates for the outside air stream and the exhaust air stream are same.

$$\dot{m}_{12} = \dot{m}_{34} = 20,000 \frac{lb}{hr}$$

The heat extracted from the exhaust stream and supplied to coil B is equal to the quantity of heat added to the outside airsteam via coil A.

$$\dot{Q}_{12} = \dot{Q}_{34} = 150,000 \frac{Btu}{hr}$$

Assume 100% efficiency. Since the the loop uses water as its heat exchange medium, use the sensible heating rule of thumb to calculate the  $\Delta T$  for either coil.

$$\dot{Q} = 500gpm\Delta T$$

$$\Delta T = \frac{\dot{Q}}{500gpm} = \frac{150,000}{500(10)} = 30^\circ F$$

Only one answer choice has a range of  $30^\circ F$ .

By symmetry, the water  $\Delta T$  will be centered within the air  $\Delta T$ , which is bounded by the two entering airstreams of  $T_1 = 20^\circ F$  and  $T_3 = 80^\circ F$  for a  $\Delta T$  of  $80^\circ F - 20^\circ F = 60^\circ F$ , with its center at the average temp.

$$T_{avg} = \frac{20^\circ F + 80^\circ F}{2} = 50^\circ F$$

A  $30^\circ F$  range centered @  $50^\circ F$  is  $50^\circ F \pm 15^\circ F = 35^\circ F - 65^\circ F$ .

**Answer C**